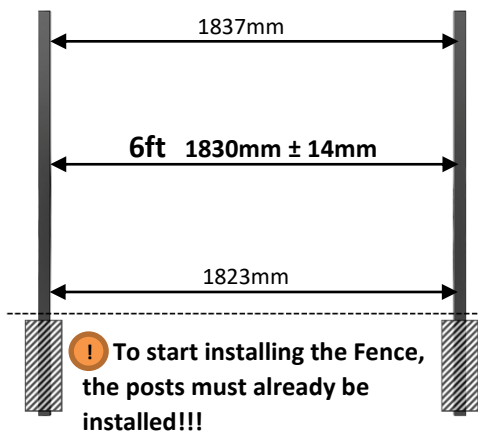
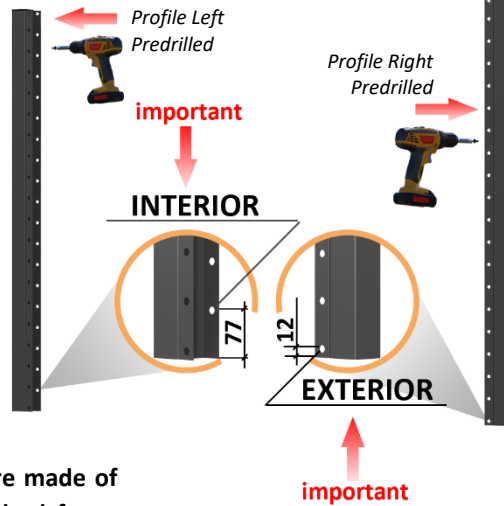


Louvered Fence Installation Instructions

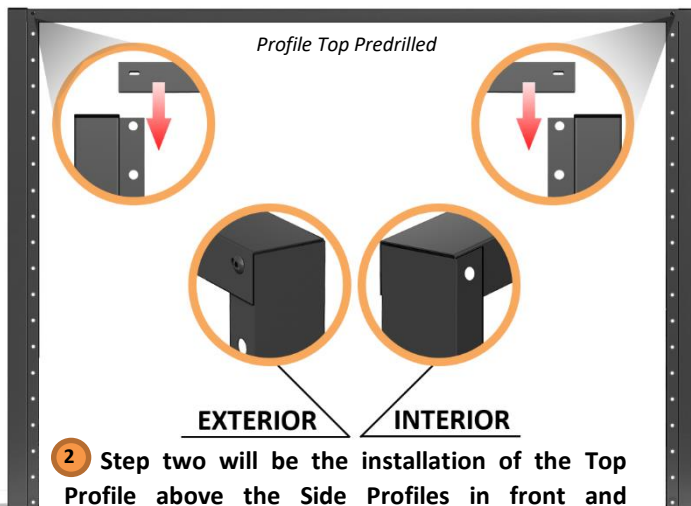


It does not matter what materials the posts are made of (metal, concrete) It is important for the standard fence that the distance between the posts is 1830mm



- 1 The first step will be to install the Left and Right Profiles. According to the drawing, the holes beginning with a distance of 12mm (in front of the fence) and the holes beginning with a distance of 77mm (behind the fence)

Here, at this stage you can adjust the height of the fence as needed: JUST from the bottom- and ONLY with the 80mm pace!!!!

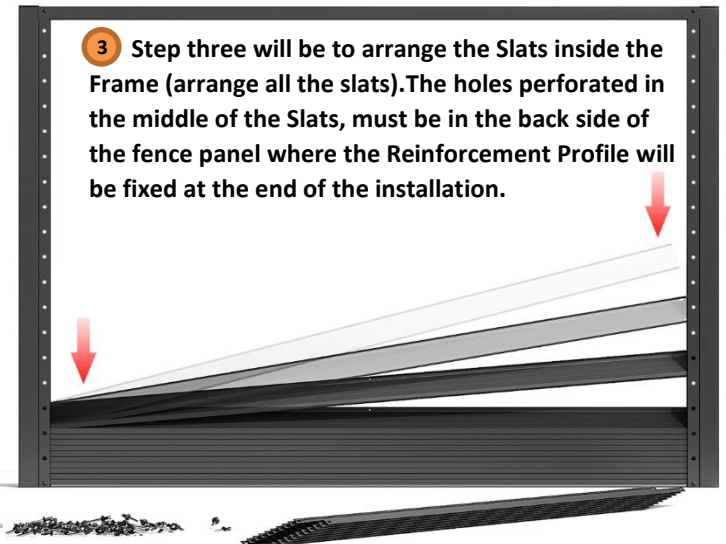


- 2 Step two will be the installation of the Top Profile above the Side Profiles in front and inserted inside the Side Profiles in the back as shown in the drawing. In front the Top Profile will be fixed with rivets in the front but NOT in the back !!!



- 4 In step four we start the installation of the slats, the first upper slat will be installed and fixed first with rivets in front and then behind the fence (together with the Top Profile). The next slats one after the other will be fixed only from the front.

!!! The slats will be fixed from behind the fence after installing the Reinforcement Profile.



- 3 Step three will be to arrange the Slats inside the Frame (arrange all the slats). The holes perforated in the middle of the Slats, must be in the back side of the fence panel where the Reinforcement Profile will be fixed at the end of the installation.

- 5 Step five, when all the Slats are fixed on the Side Profiles (ONLY from the front) , the Reinforcement Profile will be attached.

It is attached from the back of the fence but it is fixed with rivets from the front!!!



Here at this stage in cases when the Fence is longer than 2400mm The Reinforcement Profile will be higher than the Fence and will have to be adjusted with GREAT attention to be supported in the lower concrete base !!!

- 6 Fix all the slats from behind with rivets!!!